

TECHNICAL DATA SHEET



SL-715 SANITARY GRADE NEUTRAL SEALANT- ANTIFUNGAL

DESCRIPTIONS:

SILOCK SL-715 SANITARY GRADE NEUTRAL SEALANT-ANTIFUNGAL IS A SINGLE COMPONENT 100% RTV SILICONE SEALANT WITH EXCELLENT ANTI-FUNGAL PROPERTIES. IT RESISTS MILDEW AND SUITABLE FOR MANY COMMON AREAS WHERE UNDER HIGH HUMIDITY AND TEMPERATURE CONNDITIONS MAY BE ENCOUNTERED. IT WILL BOND TO FORM A DURABLE, FLEXIBLE, WATERPROOF SEAL ON MOST BULDING MATERIALS.

FEATURES:

- ◆ MOULD & MILDEW RESISTANT (FUNGICIDE)
- ◆ NEUTRAL, OXIME CURING SYSTEM
- ◆ NON CORROSIVE TO METALS
- ◆ NON CORROSIVE TO ALKALINE SUBSTRATES
- ◆ NON CORROSIVE TO AUTOMOBILES
- ◆ OUTSTANDING DURABILITY
- ◆ ONE PART NO MIXING
- ◆ PERMANENTLY FLEXIBLE
- ◆ EXCELLENT GUNNABILITY (-20°C TO 50°C)
- ◆ WATERPROOF & WEATHERPROOF SEALS
- ◆ LOW SHRINKAGE
- ◆ NO SAGGING
- ◆ PRIMERLESS ADHESION TO MOST MATERIALS

USES:

- ◆ GENERAL GLAZING: MASONY, CONCRETE, CERAMICS STONE, GLASS, METALS, STAINLESS STEEL, ALLUMINIUM, MOST PLASTICS, WOOD, BRICK, ZINCALUME, GALVANIZED IRON.
- ◆ GENERAL SEALING: KITCHEN & BATHROOM FITTINGS, SANITARY, CONTAINERS, AUTOMOBILES, RAIN WATER GOODS, ROOFING, JOINTS IN BUILDING AND CIVIL ENGINEERING.
- ◆ DIY APLICATIONS: GUTTER, AIR-CONDITIONING, SANITARY, CAR, BOAT AND OTHER MARINE INDUSTRY USES.

WE RECOMMEND PRELIMINARY COMPATIBLTY TESTS PRIOR TO APPLICATION TO ACHIEVE DESIRABLE RESULTS

NOT RECOMMENDED FOR:

NOT RECOMMENDED FOR AQUARIUM.

SL-715 SANITARY GRADE IS A NEUTRAL (OXIME) CURING FUNGICIDE SILICONE. AS WITH OTHER SILICONE SEALANTS, IT IS

NOT FOR: TRAFFIC AREAS OR AREAS SUBJECT TO ABRASION.

NOT FOR: PAINTS COATING.

NOT FOR: POLY-CARBONATE OR POLYACRYLATE IF THEY UNDER TENSION.

NOT FOR: COPPER MATERIALS.

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JOINT DESIGN:

THE SPECIFIED SEALANT BEAD SIZE SHOULD BE CALCULATED TO COMPLY WITH THE COMPRESSION AND EXTENSION CAPABILITIES OF THE SEALANT IN RELATION TO THE ANTICIPATED JOINT WIDTH DUE TO EXPANSION AND CONTRACTION.

GENERALLY CALCULATION OF THE WIDTH OF SEALANT BEAD SHOULD BE COMPUTED ON THE BASIS OF A MAXIMUM $\pm 25\%$ COMPRESSION AND EXTENSION CAPABILITY MINIMUM BEAD SIZE SHOULD NOT BE LESS THAN 3MM TO ACCOMMODATE MOVEMENT. DESIGN JOINT DEPTH OF WHICH RATIO WIDTH BECOMES 0.5 TO 1.

SUITABLE JOINT DEPTH VS WIDTH:

6MM X 6MM
8MM X 12MM
10MM X 20MM

- * JOINT SIZE MINIMUM 3MM X 3MM.
- * JOINT SIZE MAXIMUN 30MM.

APPLICATIONS:

- ◆ SURFACE MUST BE CLEAN AND DRY.
- ◆ MASK SMOOTH SURFACE TO SIMPLIFY CLEAN UP.
- ◆ USE APPROVED BACK-UP MATERIAL IN JOINT.
- ◆ CUT NOZZLE TO DESIRED SIZE.
- ◆ INSERT CARTRIDGE INTO CAULKING GUN.
- ◆ PUSH SEALANT AHEAD FOR UNIFORM BEAD.
- ◆ TOOL WITHIN 5 MINUTES.
- ◆ CLEAN OFF EXCESS SEALANT WITH M.E.K. OR TOLUENE.

CURING TIME:

SL-715 SANITARY GRADE SILICONE SEALANT WILL TACK FREE IN APPROXIMATELY 15 MINUTES AND WILL CURE TO A DEPTH OF 10MM IN 7 DAYS. LONGER CURING TIME MAY BE NECESSARY IN DRY AND LOW HUMIDITY AREA.

SPECIFICATIONS:

CURING SYSTEM	NEUTRAL (OXIME)
APPEARANCE	NON-SAGGING PASTE
ODOUR	LOW OXIME SMELL
SPECIFIC GRAVITY	1.01 \pm 0.03
SHORE A HARDNESS	30 APPROX.
ELONGATION	400%
TENSILE STRENGTH	1.20MPA APPROX.
TACK FREE TIME	WITHIN 15 MINUTES
APPLICATION TEMP.	-20°C TO 50°C
SERVICE TEMP.	-50°C TO 150°C
SHELF LIFE	12 MONTHS

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STORAGE:

MATERIAL SHOULD BE STORED IN A DRY AND COOL PLACE BETWEEN +5°C TO +30°C.

CAUTION:

READ AND UNDERSTAND MATERIAL SAFETY DATA SHEET OF THIS PRODUCT BEFORE HANDLING OR USING.

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